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# Journal of Macromolecular Science, Part A

Publication details, including instructions for authors and subscription information: http://www.informaworld.com/smpp/title~content=t713597274

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To cite this Article Reddy, A. Venkatarami and Rao, A. Kameswara(1984) 'Kinetics of Polymerization of Ethyl Acrylate Initiated by Manganese(III)', Journal of Macromolecular Science, Part A, 21: 4, 487 — 493 To link to this Article: DOI: 10.1080/00222338408056563 URL: http://dx.doi.org/10.1080/00222338408056563

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# Kinetics of Polymerization of Ethyl Acrylate Initiated by Manganese(III)

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### ABSTRACT

The kinetics of the thermal polymerization of ethyl acrylate initiated by  $Mn^{3+}$  in sulfuric acid at 50 to 60°C have been studied. The rate of monomer disappearance is found to bear a square dependence on [M] and is independent of both  $[Mn^{3+}]$  and  $[H^+]$ . The rate of manganic disappearance is found to be directly proportional to [M],  $[Mn^{3+}]$ , and  $[H^+]$ . The degree of polymerization is directly proportional to [M] and inversely proportional to  $[Mn^{3+}]$  and  $[H^+]$ . A kinetic scheme involving the initiation and termination of polymerization by  $Mn^{3+}$  is proposed.

## INTRODUCTION

A literature survey reveals that the kinetics of polymerization of several vinyl monomers initiated by  $Mn^{3+}$  coupled with reducing agents have been extensively studied [1-6]. This paper presents the results obtained in the kinetics of polymerization of ethyl acrylate initiated by  $Mn^{3+}$  in the absence of any reducing agent in sulfuric acid medium.

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0022-233X/84/2104-0487\$3.50/0

### EXPERIMENTAL

Manganese (III) acetate was prepared by the method of Andrulis et al. [7]. Ethyl acrylate was purified according to the Santappa et al. [8] method. Sulfuric acid (BDH, AR) and sodium bisulfate (E. Merck) were used to maintain hydrogen ion concentration and ionic strength, respectively. Other chemicals used were extra pure samples.

#### Procedure

In a typical experiment, appropriate quantities of monomer, sulfuric acid, and sodium bisulfate solution were taken in a reaction tube and thermostated at the required temperature. The reaction mixture was flushed with oxygen-free nitrogen for about 40 min. After deaeration,  $Mn^{3+}$  solution was added to the reaction mixture, thoroughly shaken, and the tube was closed immediately to ensure an inert atmosphere. After a specified time, the reaction tube was cooled in a freezing mixture, and air was blown through the reaction solution to arrest the polymerization.

#### Rate Measurements

The polymerization rate was followed by determining the concentration of monomer in the reaction mixture before and after polymerization by the method of Wallace and Young [9]. The rate of manganic disappearance was followed iodometrically. The degree of polymerization of poly (ethyl acrylate) was calculated using the equation  $[\eta] = 2.6 \times 10^{-4} \text{ M}_{y}^{0.66}$  in ethyl acetate [10] at 30°C.

#### **RESULTS AND DISCUSSION**

Rate of Polymerization  $(R_p)$ 

The plot of  $R_p$  vs [monomer]<sup>2</sup> (Fig. 1) is linear, passing through the origin and thus indicating that the rate is second order with respect to [monomer].  $R_p$  is found to be independent of [Mn<sup>3+</sup>], [H<sup>+</sup>], and  $\mu$ .

# Rate of Manganic Disappearance $(-R_m)$

 $-R_m$  increased linearly with [M] and [Mn<sup>3+</sup>]. The linear plots of  $-R_m$  vs [M] (Fig. 2, Curve A) and  $-R_m$  vs [Mn<sup>3+</sup>] (Fig. 2, Curve B)



FIG. 1. Variation of  $R_p$  with [M].  $R_p$  vs [M]<sup>2</sup> at [Mn<sup>3+</sup>] = 1.698 × 10<sup>-3</sup> M, [H<sup>+</sup>] = 2.4 M,  $\mu$  = 3.2 M, and T = 50°C.

with zero intercept show that the order with respect to [M] and  $[Mn^{3^+}]$  is unity.  $-R_m$  is directly proportional to  $[H^+]$  (Fig. 2, Curve C). Ionic strength has no significant effect on  $-R_m$ .

Degree of Polymerization  $(\overline{X}_n)$ 

The degree of polymerization is directly proportional to [M] and inversely proportional to  $[Mn^{3+}]$  and  $[H^+]$  (Fig. 3, Curves A, B, and C). The square dependence of  $R_p$  on  $[M]^2$  and independence of  $[H^+]$ 

shows that initiation and termination is caused by the same ionic species of manganese. The metal ion species which can produce such results under the experimental conditions is either  $Mn^{3+}$  or  $Mn^{3+}OH^{-}$ . The direct proportionality of  $-R_m$  on  $[H^+]$  indicates that both the initiation and the termination are caused by  $Mn^{3+}$  in an unhydrolyzed form. If  $Mn^{3+}OH^{-}$ 



FIG. 2. Variation of  $-R_{\rm m}$  with [M], [Mn<sup>3+</sup>], and [H<sup>+</sup>]. A:  $-R_{\rm m}$  vs [M] at [Mn<sup>3+</sup>] = 1.698 × 10<sup>-3</sup> M, [H<sup>+</sup>] = 2.4 M,  $\mu$  = 3.2 M, and T = 50°C. B:  $-R_{\rm m}$  vs [Mn<sup>3+</sup>] at [M] = 0.1919 M, [H<sup>+</sup>] = 2.2 M,  $\mu$  = 3.0 M, and T = 50°C. C: 1/- $R_{\rm m}$  vs 1/H<sup>+</sup>] at [M] = 0.1919 M, [Mn<sup>3+</sup>] = 1.698 × 10<sup>-3</sup> M,  $\mu$  = 3.0 M, and T = 50°C.

species causes both initiation and termination,  $-R_m$  should decrease with an increase of  $[H^+]$ . Since such a trend in  $-R_m$  is not observed, it is concluded that  $Mn^{3+}$  is responsible for both initiation and termination. Katai et al. [11] reported the same trend in the polymerization of acrylonitrile initiated by the Ce<sup>4+</sup>-ethylene glycol redox system and concluded that both initiation and termination are caused by Ce<sup>4+</sup>. Balakrishnan et al. [12] reported the initiation and termination of methyl acrylate polymerization by Mn<sup>3+</sup>. Subramanian [13] observed Ce<sup>4+</sup> initiation and termination of ethyl acrylate polymerization. Mino et al. [14] and Santappa et al. [15] also reported the metal ion initiation and termination of polymerization.



FIG. 3. Variation of  $\overline{X}_n$  with [M], [Mn<sup>3+</sup>], and [H<sup>+</sup>]. A:  $\overline{X}_n$  vs [M] at [Mn<sup>3+</sup>] = 2.884 × 10<sup>-3</sup> M, [H<sup>+</sup>] = 1.4 M,  $\mu$  = 2.4 M, and T = 50°C. B:  $\overline{X}_n$  vs 1/[Mn<sup>3+</sup>] at [M] = 0.3838 M, [H<sup>+</sup>] = 1.5 M,  $\mu$  = 2.5 M, and T = 50°C. C:  $\overline{X}_n$  vs 1/[H<sup>+</sup>] at [M] = 0.3838 M, [Mn<sup>3+</sup>] = 2.884 × 10<sup>-3</sup> M,  $\mu$  = 2.7 M, and T = 50°C.

## Kinetic Scheme and Rate Laws

The experimental results discussed above can be explained adequately on the basis of the following reaction scheme.

Initiation:

$$M + Mn^{3+} - \frac{K_i}{M} + Mn^{2+} + H^+$$

**Propagation:** 

$$M + M^{\bullet} \xrightarrow{k_{p}} M - M^{\bullet}$$

$$- - -$$

$$- -$$

$$(M)_{n-1}^{\bullet} + M \xrightarrow{k_{p}} (M)_{n}^{\bullet} \text{ etc.}$$

**Termination:** 

$$(M)_{n}^{*} + Mn^{3*} \xrightarrow{k_{t}} P_{n} + Mn^{2*} + H^{*}$$

The hydrolytic equilibrium is

$$Mn^{3+} + H_2O \xrightarrow{K} Mn^{3+}OH^- + H^+$$

Applying the steady-state principle for radicals and assuming the nondependence of the rate constants  $(k_p \text{ and } k_t)$  on chain length, we obtain the following rate expressions for  $R_p$ ,  $-R_m$ , and  $\overline{X}_n$  from the scheme presented above.

$$R_{p} = k_{p}k_{i}[M]^{2}/k_{t}$$

$$-R_{m} = 2k_{i}[Mn^{3+}][M][H^{+}]/(K + [H^{+}])$$

$$\overline{X}_{n} = \frac{k_{p}[M](K + [H^{+}])}{k_{t}[Mn^{3+}][H^{+}]}$$

## Evaluation of Rate Constants and Thermodynamic Parameters

The rate constants calculated from the plot of  $1/-R_{\rm m}$  vs  $1/[{\rm H}^+]$  are  $k_1 = 1.316 \text{ mol/L}$ ,  $k_i = 8.10 \times 10^{-4} \text{ s}^{-1}$ , and  $k_p/k_t = 0.7735$  at 50°C and  $k_1 = 1.373 \text{ mol/L}$ ,  $k_i = 1.80 \times 10^{-3} \text{ s}^{-1}$ , and  $k_p/k_t = 0.6678 \text{ at } 55^{\circ}\text{C}$ .

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Thermodynamic parameters calculated are  $E_a = 26.11 \text{ kcal/mol}, \Delta S^{\ddagger} = 30.54 \text{ e.u.}, \Delta \ddagger = 16.39 \text{ kcal/mol}, \text{ and } A = 3.02 \times 10^{19}.$ 

#### ACKNOWLEDGMENT

The authors wish to thank Prof T. Balakrishnan, Head of the Department of Physical Chemistry, University of Madras, Madras, for his valuable suggestions.

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Accepted by editor July 21, 1983 Received for publication August 18, 1983